

---

## **10. Biofortified Pearl Millet Cultivars to Overcome Iron (Fe) and Zinc (Zn) Deficiencies in India**

**Pawan Kumar**

Ph. D Research Scholar,  
Department of Soil Science and Agricultural Chemistry,  
Rajasthan College of Agriculture,  
Maharana Pratap University of Agriculture and Technology,  
Udaipur, Rajasthan, India.

### **Abstract:**

*This chapter investigates the pervasive issue of micronutrient deficiencies, specifically iron (Fe) and zinc (Zn), prevalent in India and affecting over two billion people globally. Emphasizing the adverse health consequences and substantial economic losses associated with these deficiencies, the chapter explores the innovative solution of biofortification, with a focus on pearl millet cultivars. Detailed examinations of biofortified varieties such as Dhanashakti, an enhanced version of the widely cultivated ICTP 8203, and biofortified hybrids like ICMH 1201 and ICMH 1301 demonstrate their potential in addressing hidden hunger.*

*The cultivation of pearl millet, a staple cereal grain in India, is examined in the context of biofortification, showcasing its promise in delivering cost-effective and sustainable solutions to combat micronutrient deficiencies. The chapter also delves into ongoing efforts in breeding high-yielding biofortified hybrids, utilizing genetic resources with elevated iron and zinc content. It addresses common questions surrounding the variability of micronutrient content in different environments, soil influences, and the bioavailability of iron and zinc in biofortified grains. This comprehensive analysis contributes to the understanding of the transformative impact of biofortified pearl millet cultivars, providing hope for mitigating hidden hunger and improving nutritional outcomes in India and beyond.*

### **Keywords:**

*Hidden hunger, biofortification, biofortified hybrids, elevated iron and zinc content, Micronutrient.*

### **10.1 Introduction:**

Inadequate intake of energy-providing organic macronutrients (largely carbohydrate, followed by protein and fat, in that order), leads to under nutrition, with a consequent feeling of hunger. The result of chronic hunger, reflected in such apparent physical manifestations as underweight (being too thin for one's age), wasting (being too thin for one's height) and stunting (being too short for one's age), has long been debated as a food security issue in various global fora.

Unlike the macronutrients mentioned above, which are consumed in larger quantities for proper growth and development, there are several nutrients, called micronutrients, which are needed in trace amounts, but they play vital roles in various physiological functions (Godswill *et al.*, 2020). The deficiencies of these micronutrients, do not lead to obvious hunger effects, nor do they lead to common physical manifestations as those arising from the deficiencies of macronutrients. Thus, these micronutrient deficiencies are also termed as hidden hunger. Deficiencies of some micronutrients, of course, are more widespread, and their adverse health consequences more severe.

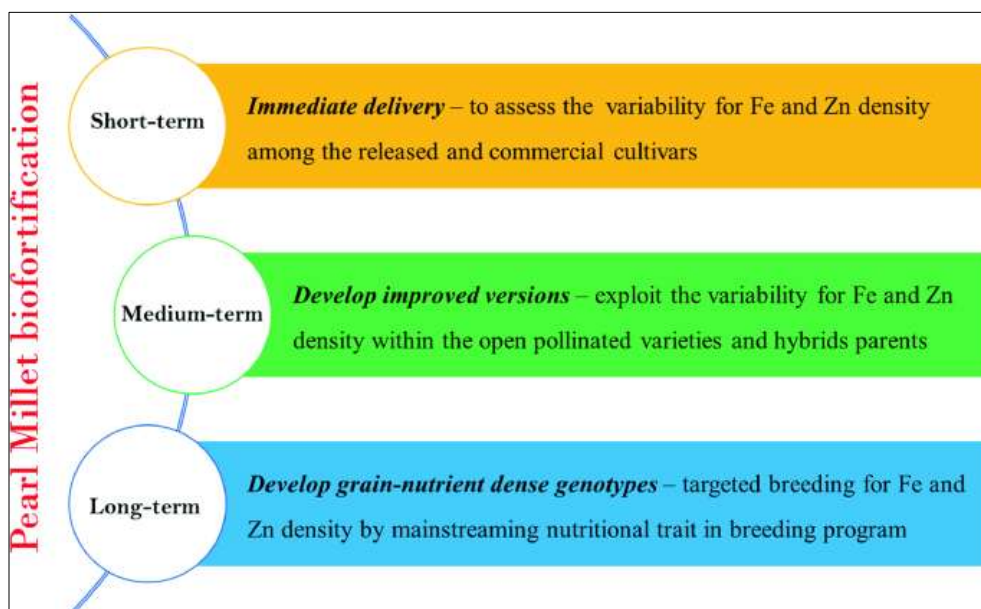
For instance, iron (Fe) and zinc (Zn) deficiencies have been reported to be most widespread, affecting more than two billion people worldwide, mostly in the low- and middle-income countries. Despite its impressive economic growth, India ranks poorly in this respect with alarmingly high levels of deficiencies of these two micronutrients, especially in the rural populations and urban poor. About 80% of the pregnant women, 52% of the non-pregnant women, and 74% of the children in the 6-35 months' age group in India suffer from iron deficiency-induced anaemia. About 52% of the children below 5 years are zinc deficient.

The Fe deficiency causes varying degrees of impairment in cognitive performance, lowered work capacity, lowered immunity to infections, and pregnancy complications (e.g., babies with low birth weight and poor learning capacity). Iron deficiency-induced severe anaemia is a direct cause of maternal and child mortality (Barks *et al.*, 2021).

Zinc deficiency in children makes them vulnerable to diarrhoea, pneumonia, mortality, and causes stunting. Such adverse health effects of the deficiencies of these micronutrients leads to huge economic losses. A recent study showed that actions to solve iron and zinc deficiencies in China would cost less than 0.3% of the GDP, but failure to do so could result in a loss of 2-3% of the GDP.

Pharmaceutical approach of supplementation, industrial approach of food fortification, and agricultural approaches of dietary diversification and biofortification have been advocated as some of the strategies to address micronutrient deficiencies. Crop biofortification, which refers to the breeding of cultivars with higher levels of micronutrients, is increasingly being recognized as a cost-effective and sustainable approach. In case of iron and zinc, unlike Vitamin A, it has another advantage of unhindered and ready consumer acceptance as grains of biofortified cultivars with higher levels of iron and zinc are similar, in terms of appearance and taste, to those normally consumed. Pearl millet, variously known as bajra, bajri, sajja and cumbu in different states of India, is a highly nutritious cereal grain. Grown on 8-9 million ha, it ranks third after rice and wheat, and is a major source of dietary energy and nutritional security. It has high levels of protein with better amino acid balance than other major cereals such as rice, wheat and maize (Hassan *et al.*, 2019).

It also has high levels of fat content, dietary fibre, and several minerals, including iron and zinc. Studies at the International Crops Research Institute for the Semi-Arid Tropics (ICRISAT), Hyderabad, conducted in alliance with the HarvestPlus Biofortification Program of the Consultative Group on International Agricultural Research, and in partnerships with several public and private sector pearl millet research programs, have shown large variability in released and commercial cultivars, both for iron and zinc content.



**Figure 10.1: Short, Medium and Long Term Process of Biofortification in Pearl Millet**

For instance, a multi-location trial of 18 openpollinated varieties and 122 hybrids, jointly conducted by ICRISAT and All India Coordinated Pearl Millet Improvement Project, showed iron content varying from 42 to 67 mg/kg in varieties and from 31 to 61 mg/kg in hybrids (Singhal *et al.*, 2021). The zinc content varied from 37 to 52 mg/kg in varieties and from 32 to 52 mg/kg in hybrids. Clearly, all of these pearl millet cultivars had much higher iron content than the best rice varieties (less than 20 mg/kg). Many, but not all, had markedly higher iron content than the best wheat varieties (less than 45 mg/kg). Also, many had markedly higher zinc content than the best rice varieties (less than 30mg/kg), but only few had higher zinc content than the best wheat varieties (less than 45 mg/kg). Thus, when talking of pearl millet grains as a rich source of iron and zinc, as commonly assumed, there will be a need to talk in terms of specific cultivars. It is in this context that pearl millet biofortification program has been undertaken to breed biofortified cultivars with higher levels of iron and zinc content. In pearl millet, there are two types of cultivars grown by farmers.

These are open-pollinated varieties and hybrids, though the latter dominate the scene in India on account of their grain yield superiority and greater uniformity for plant and grain traits. In the variety trial, an ICRISAT-bred variety ICTP 8203, released in 1988 and under cultivation since then, had the 3 highest iron content of 67 mg/kg, followed by another ICRISAT-bred variety ICMV 221 that, released in 1993 and under cultivation since 1995, had 61 mg/kg iron. While ICTP 8203 had also the highest level of zinc content of 52 mg/kg, and ICMV 221 ranked second with 45 mg/kg zinc content. In the hybrid trial, four hybrids *viz.*, Ajeet 38, Proagro XL 51, PAC 903 and 86M86 had the highest iron content of 55-56 mg/kg and zinc content of 39-41 mg/kg. Since iron deficiency is a more widespread and serious problem than zinc deficiency, and much larger variability has been observed for iron than for zinc content, research at ICRISAT has focused on genetic improvement of iron content, with zinc being improved as an associated trait, considering that both traits are

highly significantly and positively correlated (Kumar *et al.*, 2019). Utilizing the large genetic variability for iron content observed within variety ICTP 8203, an improved version of it, selected for higher iron content, was developed. In multi-locational trials, jointly conducted by ICRISAT, Mahatma Phule Krishi Vidyapeeth and All India Coordinated Pearl Millet Improvement Project, the improved version had a mean iron content of 71 mg/kg (9% more than ICTP 8203), and 2.2 t/ha-1 of grain yield (11% more than ICTP 8203), with no changes in zinc content (40 mg/kg), seed size, flowering time and other traits.

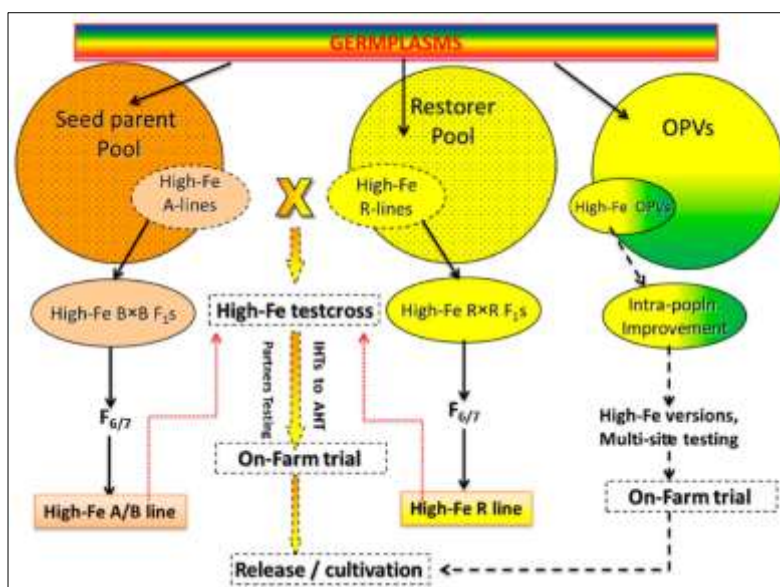
This new variety was released in 2014 as Dhanashakti for cultivation, especially in Peninsular India. Since Dhanashakti is an improved version of ICTP 8203 (a commercial variety already under cultivation), it was rapidly adopted by farmers, reaching 65,000 households in 2014, and is expected to completely replace ICTP 8203 on more than 200,000 ha by 2017 or 2018. Dhanashakti and the four hybrids (Ajeet 38, Proagro XL 51, PAC 903 and 86M86) identified for high iron content were included in the Nutri-Farm Pilot Program of the Government of India, launched in 2014. Large genetic variability for iron and zinc content was also observed in another ICRISAT-bred variety ICMV 221, which was released in 1993. It is mainly cultivated in Tamil Nadu and parts of Maharashtra. Utilizing this variability, a higher version of it, designated as ICMV 221Fe11-2, has been developed, which has been found having 81 mg/kg iron (14% higher than ICMV 221), and 51 mg/kg zinc (11% higher than ICMV 221) in three years and two seasons of trials conducted at ICRISAT. This improved version also had 3.92 t/ha of grain yield, which, though marginally higher by 5%, was similar to that of ICMV 221 (Gupta and Govinthaaraj, 2023). This improved version of ICMV 221 with higher iron and zinc content is yet to be widely tested in All India trials to obtain data on validated superiority margins of their iron and zinc content. In the meantime, its seed is available for producing truthfully labelled seed that can be marketed to farmers, as it had been done in case of Dhanashakti.

## **10.2 Hybrid Seed Production:**

Hybrids are produced by crossing male-sterile lines (A-lines) as female parents with restorer lines (R-lines) as male parents. A-lines are maintained by crossing with their counterpart male fertile maintainers lines (B-lines) that are genetically identical to A-lines except for male sterility. ICRISAT analyzed a large number of B-lines and R-lines in its stock and identified those with high levels of iron and zinc for producing hybrids with high levels of these micronutrients. Two hybrids (ICMH 1201 and ICMH 1301), developed using different parental lines, with high iron a zinc content have now been tested in a large number of multi-location trials, while many others are at different stages of testing. Based on the performance over 48 field trials, ICMH 1201 had 75 mg/kg iron content (similar to the high-iron variety ICTP 8203) but had 3.6 t/ha grain yields (38% higher than ICTP 8203). ICMH 1201 flowered only 3 days later than ICTP 8203. ICMH 1301 tested in 32 trials had 77 mg/kg iron content (similar to ICTP 8203) and 3.3 t/ha grain yield (33% higher than ICTP 8203). It is significant to note that almost all the high-iron cultivars (both varieties and hybrids) had more than 40 mg kg of zinc content. Compared to the most popular and highest-yielding hybrid 86 M 86, which also had the highest iron among the commercial hybrids, both biofortified hybrids ICMH 1201 and ICMH 1301 had 33-34% higher iron content. The biofortified hybrids had 18-20% less grain yield compared to 86 M 86, but these flowered 2-6 days earlier than 86M 86.

### 10.3 Production of Truthfully Labelled Seed:

Shaktivardhak Seed Company undertook production of Truthfully labelled seed (TLS) of ICMH1201 in 2014 for commercialization under its brand name Shakti-1201, and it was adopted by 35,000 farmers in 2015, mostly in Maharashtra and Rajasthan. Seed production of hybrid ICMH 1301 is yet to start. Several breeding lines and germplasm accessions with 90-100 mg/kg iron content and 70-80 mg/kg zinc content have been identified at ICRISAT. Much greater progress in breeding high-yielding biofortified hybrids is expected in the near future by utilizing parental lines that are being developed, using the high iron and high zinc genetic resources, through targeted breeding for these micronutrients. Farmers adopting biofortified cultivars generally ask three questions. First, whether iron and zinc content of any cultivar will be same regardless of the environments where it has been grown. Breeding Biofortified Pearl Millet Varieties and Hybrids to Enhance Millet Markets for Human Nutrition illustrated in Figure 10.2. As in case of grain yield, iron and zinc content of any cultivar will vary from one environment to the other. ICTP 8203 has been most widely tested since it has been included as a test and check entry in multi-location trials over several years, producing 261 data points. Its average iron content of this variety in these trials was 69 mg/kg, and it varied from 40 to more than 100 mg/kg; and average zinc content was 44 mg/kg, which varied from 20 to 90 mg/kg. However, in 80% of the cases, iron content varied from 51 to 80 mg/kg and zinc content varied from 26 to 55 mg/kg, which is what most of the time farmers are likely to find. Second, whether iron and zinc content of any cultivar depends on the iron and zinc levels in the soils. Research shows that iron and zinc content in pearl millet grains does not depend on the levels of these micronutrients in the soil, so long the soils are not deficient for them. Third, whether grains produced in the environments with high grain yields will have any less iron and zinc content than those produced in the environments with low grain yields.



**Figure 10.2: Breeding Biofortified Pearl Millet Varieties and Hybrids to Enhance Millet Markets for Human Nutrition**

#### **10.4 Iron and Zinc Contents in Pearl Millet:**

Analysis of a large number of trials has shown that the iron and zinc contents in pearl millet grains are not associated with the grain source, whether produced in low or high-yielding environments. Nutritionists as well as consumers ask another question: whether the bioavailability of iron and zinc in grains produced from cultivars with high levels of these micronutrients will be any less than those produced from cultivars with low levels of these micronutrients. Three feeding trials including children below three years of age from Benin (Africa) and Karnataka (India) and 12–16 years' age from Maharashtra in India, and non-pregnant non-lactating (NPNL) women in 17-35-year age group in Benin (Africa), have shown that the bioavailability of iron in pearl millet is 7.0- 7.5%, regardless of their levels in grains. Thus, the consumption of whole grain products made from, say 240 g/day of variety Dhanashakti, and assuming even 7% bioavailability, would provide much more iron than daily requirement in men (0.84 mg), and meet 70% of the daily requirement in NPNL women (1.65 mg) and 42% of the daily requirement in pregnant women (2.8 mg). Above consumption rate will also provide 80% of the recommended daily allowance of 12 mg/day of zinc. In a similar way, biofortified variety ICMV 221 Fe 11-2, and biofortified hybrids ICMH 1201 and ICMH 1301 will also help fight iron and zinc deficiencies. Finally, in the context of prevailing reservations and controversies on GMO products, another question generally asked by the policy makers, and by some nutritionists and farmers alike, is whether biofortified pearl millet cultivars are GMO products. These are not. The biofortified pearl millet cultivars mentioned above and those under development are based on the utilization of natural genetic variability in pearl millet germplasm, the same way as those bred for grain yield and other traits.

To navigate this complexity, the chapter delves into a multi-location trial involving 18 open-pollinated varieties and 122 hybrids. This collaborative effort by ICRISAT and the All India Coordinated Pearl Millet Improvement Project paints a vivid picture. Iron content varying from 42 to 67 mg/kg in varieties and from 31 to 61 mg/kg in hybrids; zinc content ranging from 37 to 52 mg/kg in varieties and from 32 to 52 mg/kg in hybrids (Rai *et al.*, 2016; Singh *et al.*, 2017). The implications are clear—when extolling the virtues of pearl millet grains as rich sources of iron and zinc, specificity in cultivar selection becomes imperative. As the narrative unfolds, the spotlight narrows on the two predominant types of pearl millet cultivars—open-pollinated varieties and hybrids. While the latter dominates the Indian agricultural landscape due to its superior grain yield and greater uniformity, the former remains a contender. In variety trials, an ICRISAT-bred variety, ICTP 8203, takes center stage, released in 1988 and under cultivation since then. With the highest iron content of 67 mg/kg and zinc content of 52 mg/kg, ICTP 8203 emerges as a notable contender in the battle against iron and zinc deficiencies. Another variety, ICMV 221, released in 1993, also showcases commendable iron and zinc content, albeit slightly lower.

The journey of biofortification takes a leap forward with the introduction of an improved version of ICTP 8203. In multi-locational trials conducted by ICRISAT, Mahatma Phule Krishi Vidyapeeth, and the All India Coordinated Pearl Millet Improvement Project, this improved version boasts a mean iron content of 71 mg/kg, a 9% increase over its predecessor. Additionally, with 2.2 t/ha-1 of grain yield, an 11% improvement, and no changes in zinc content, seed size, flowering time, and other traits, this new variety, named Dhanashakti, is released in 2014.

Its adoption by farmers is rapid, reaching 65,000 households in 2014 and projected to replace ICTP 8203 on over 200,000 hectares by 2017 or 2018. The narrative weaves through the intricate landscape of pearl millet biofortification, unveiling another protagonist—ICMV 221. This variety, mainly cultivated in Tamil Nadu and parts of Maharashtra, becomes the canvas for another improved version, ICMV 221Fe11-2. The trials conducted at ICRISAT reveal an iron content of 81 mg/kg and zinc content of 51 mg/kg, a 14% and 11% increase, respectively, over ICMV 221. While this improved version is yet to undergo widespread testing in All India trials, its availability for producing truthfully labeled seed marks a step forward in the battle against hidden hunger.

#### **10.4.1 The Extent of Iron and Zinc Deficiencies in India:**

The prevalence of iron and zinc deficiencies poses a substantial health challenge in India, affecting over two billion individuals globally. Despite strides in economic growth, the nation contends with alarming levels of these deficiencies, particularly among rural communities and the urban poor. The ramifications of these nutritional gaps extend beyond mere statistics, manifesting in a spectrum of health issues ranging from cognitive impairment to complications during pregnancy. The gravity of the situation demands urgent and targeted interventions to alleviate the burden on public health.

The nexus between nutrition and economic prosperity becomes glaringly evident when considering the potential losses in GDP attributed to the failure to address iron and zinc deficiencies. A compelling economic argument underscores the need for strategic initiatives and investments in nutritional interventions.

The economic repercussions of unaddressed deficiencies are not confined to individual well-being but resonate at a macroeconomic level, with far-reaching implications for the nation's productivity and overall economic health. This chapter delves into the multifaceted dimensions of iron and zinc deficiencies in India, transcending mere health statistics to explore the intricate interplay between nutritional status and economic prosperity. The urgency of implementing comprehensive strategies to tackle these deficiencies is underscored, recognizing that the consequences extend beyond the individual to impact the nation's collective well-being and economic vitality.

#### **10.5 Biofortification as a Sustainable Solution:**

In the pursuit of combatting micronutrient deficiencies, this chapter critically examines diverse strategies, with a spotlight on the cost-effective and sustainable approach of crop biofortification. Central to this exploration is the emphasis on the remarkable potential of biofortification to serve as a transformative solution. Within this landscape, pearl millet emerges as a key player, being a staple cereal grain in India with intrinsic nutritional value. The narrative unfolds against the backdrop of a world grappling with hidden hunger, where deficiencies in essential micronutrients like iron and zinc persist despite global efforts to address malnutrition. In this context, biofortification takes center stage as an agricultural strategy, involving the breeding of cultivars with elevated levels of crucial micronutrients. The focus sharpens on pearl millet, a cereal grain deeply woven into the fabric of Indian agriculture and dietary traditions.

One of the distinctive advantages of biofortification, particularly in the case of pearl millet, lies in its seamless integration into existing dietary practices. Unlike some interventions that may face resistance or challenges in consumer acceptance, biofortified grains share visual and taste similarities with their non-biofortified counterparts. This inherent acceptability becomes a crucial asset in the battle against hidden hunger, ensuring that the fortified varieties seamlessly integrate into the daily meals of the population. The choice of pearl millet as a focal point in this chapter is strategic, considering its status as a major source of dietary energy and nutritional security in India. Grown on millions of hectares, this cereal grain ranks third after rice and wheat. The extensive cultivation of pearl millet positions it as an ideal candidate for biofortification efforts, promising a far-reaching impact on the nutritional landscape of the country.

### **10.5.1 Pearl Millet's Potential for Biofortification:**

Pearl millet, known by diverse names such as bajra, bajri, sajjā, and cumbu across various Indian states, stands out as a highly nutritious grain, holding the third position in cultivation after rice and wheat. This chapter delves into the nutritional significance of pearl millet and its potential as a key player in the realm of biofortification—a strategy that involves enhancing the micronutrient content of crops. The narrative takes root in the scientific endeavors of the International Crops Research Institute for the Semi-Arid Tropics (ICRISAT), situated in Hyderabad (Glover *et al.*, 2021). In collaboration with the HarvestPlus Biofortification Program and other esteemed partners, ICRISAT undertakes a meticulous exploration of the nutritional landscape of pearl millet. The findings reveal substantial variability in the iron and zinc content among different cultivars of pearl millet, marking a critical revelation in the journey toward addressing micronutrient deficiencies.

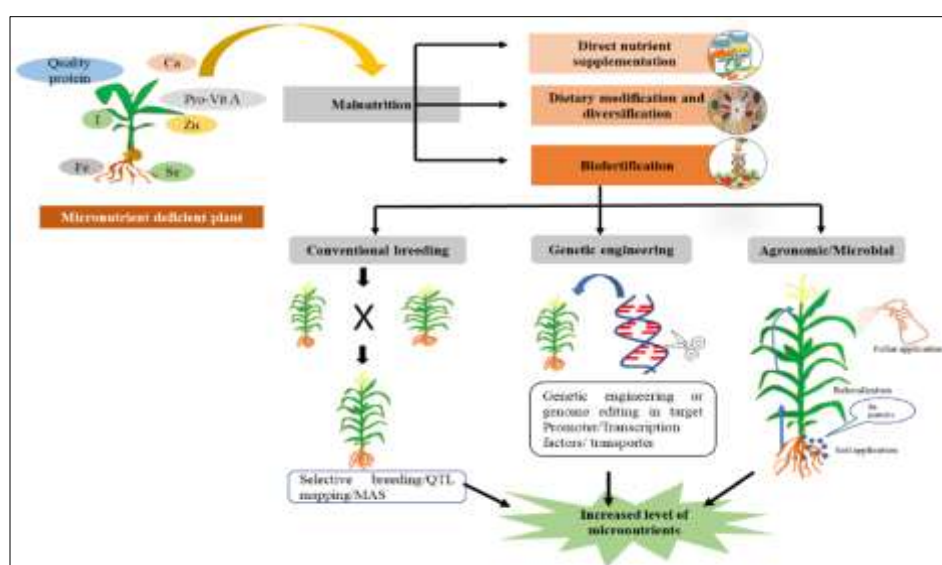
The variability uncovered through this collaborative effort underscores the need for targeted biofortification programs. Unlike one-size-fits-all approaches, these programs aim to develop pearl millet cultivars that are specifically enriched with essential micronutrients, particularly iron and zinc. This nuanced approach recognizes the inherent diversity within pearl millet cultivars and tailor's interventions to address the specific nutritional needs of diverse populations. As the chapter unfolds, it not only sheds light on the nutritional richness of pearl millet but also emphasizes the strategic importance of biofortification. This agricultural approach proves to be a linchpin in the broader effort to combat hidden hunger, offering a sustainable and targeted solution to address the pervasive deficiencies in iron and zinc. The cultivation of biofortified pearl millet cultivars emerges not just as an agricultural endeavor but as a transformative step toward improving the nutritional landscape and overall well-being of populations relying on this staple cereal grain.

### **10.5.2 Biofortified Cultivars: Dhanashakti and Beyond**

In the realm of biofortification success stories, Dhanashakti emerges as a beacon, illustrating the transformative potential of cultivating improved varieties. Born as an enhanced version of the widely adopted ICTP 8203, Dhanashakti stands as a testament to the success of biofortification efforts. Notably, this biofortified cultivar boasts increased iron content and grain yield, a combination that has spurred rapid adoption among farmers. The narrative of Dhanashakti unfolds as a testament to the tangible impact biofortified



cultivars can have on agricultural landscapes and the well-being of farming communities. The spotlight then extends to biofortified hybrids, with ICMH 1201 and ICMH 1301 taking center stage. These hybrids, developed using different parental lines, showcase elevated iron content, positioning them as promising contributors to the battle against micronutrient deficiencies. Despite a slightly reduced grain yield compared to conventional hybrids, the inherent trade-off underscores the nuanced considerations in biofortification efforts. The narrative here is not just about quantity but about the strategic balance between enhanced nutritional content and sustainable agricultural productivity.



**Figure 10.3: Various Strategies Used for Biofortification in Crop**

### 10.6 Future Prospects and Challenges:

As the narrative unfolds, it extends into the horizon of ongoing endeavors aimed at breeding high-yielding biofortified hybrids. The focal point of these efforts is the strategic utilization of genetic resources enriched with elevated iron and zinc content. The chapter becomes a gateway into the intricate world of biofortification research, hinting at the promise of future cultivars that can simultaneously address nutritional deficiencies and meet the demands of high agricultural productivity. A pivotal segment of the chapter addresses common inquiries surrounding the variability of micronutrient content in diverse environments. The revelation that iron and zinc content in biofortified grains varies across different settings prompts an exploration into the nuanced factors influencing this variability. The inquiry delves into the complex interplay between genetic traits, environmental conditions, and agricultural practices, providing a comprehensive understanding of the multifaceted nature of biofortified cultivars.

Another critical aspect tackled in this chapter is the influence of soil levels on iron and zinc content in pearl millet grains. The elucidation that the nutritional richness of these grains is not inherently tied to soil levels, given the absence of deficiencies, challenges conventional assumptions. This insight not only reshapes agricultural paradigms but also contributes to

the formulation of more targeted and effective biofortification strategies, decoupling nutritional content from soil conditions. In the realm of nutritional science, the narrative confronts the question of the bioavailability of iron and zinc in biofortified grains. The elucidation drawn from feeding trials conducted across different age groups and regions provides a resounding response—the bioavailability remains consistent, irrespective of the levels of these micronutrients in the grains. This revelation holds significant implications for the practicality and effectiveness of biofortified grains in addressing nutritional needs across diverse populations.

### **10.7 Conclusion:**

In the culmination of this exploration into the transformative potential of biofortified pearl millet cultivars, the chapter resonates with a sense of optimism and purpose. The narrative seamlessly weaves together the threads of scientific innovation, agricultural impact, and the potential to address hidden hunger in India. The success story of Dhanashakti, a biofortified pearl millet cultivar, exemplifies the tangible outcomes of strategic breeding efforts, with increased iron content and rapid adoption among farmers. Beyond individual cultivars, the spotlight extends to biofortified hybrids like ICMH 1201 and ICMH 1301, offering a glimpse into the nuanced trade-offs inherent in biofortification, where elevated iron content is juxtaposed with slightly reduced grain yield. The inclusion of these cultivars in government-led initiatives like the Nutri-Farm Pilot Program underscores their real-world relevance and potential for broader societal impact. The chapter also delves into ongoing efforts in breeding high-yielding biofortified hybrids, utilizing genetic resources with elevated iron and zinc content. It addresses common questions surrounding the variability of micronutrient content in different environments, soil influences, and the bioavailability of iron and zinc in biofortified grains. This comprehensive analysis contributes to the understanding of the transformative impact of biofortified pearl millet cultivars, providing hope for mitigating hidden hunger and improving nutritional outcomes in India and beyond.

### **10.8 References:**

1. Barks, A. K., Liu, S. X., Georgieff, M. K., Hallstrom, T. C., and Tran, P. V. (2021). Early-life iron deficiency anemia programs the hippocampal epigenomic landscape. *Nutrients*, 13(11), 3857.
2. Glover, D., Mausch, K., Conti, C., and Hall, A. (2021). Unplanned but well prepared: A reinterpreted success story of international agricultural research, and its implications. *Outlook on Agriculture*, 50(3), 247-258.
3. Godswill, A. G., Somtochukwu, I. V., Ikechukwu, A. O., and Kate, E. C. (2020). Health benefits of micronutrients (vitamins and minerals) and their associated deficiency diseases: A systematic review. *International Journal of Food Sciences*, 3(1), 1-32.
4. Gupta, S. K., and Govintharaj, P. (2023). Inheritance and allelism of brown midrib trait introgressed in agronomically promising backgrounds in pearl millet (*Pennisetum glaucum* (L.) R. Br.). *Czech Journal of Genetics and Plant Breeding*, 1-12.
5. Hassan, Z. M., Sebola, N. A., and Mabelebele, M. (2021). The nutritional use of millet grain for food and feed: a review. *Agriculture and food security*, 10, 1-14.
6. Kumar, S., Palve, A., Joshi, C., and Srivastava, R. K. (2019). Crop biofortification for iron (Fe), zinc (Zn) and vitamin A with transgenic approaches. *Heliyon*, 5(6).

7. Rai, K. N., Yadav, O. P., Govindaraj, M., Pfeiffer, W. H., Yadav, H. P., Rajpurohit, B. S., ... and Shivade, H. (2016). Grain iron and zinc densities in released and commercial cultivars of pearl millet (*Pennisetum glaucum*). *Indian Journal of Agricultural Sciences*, 86(03), 11-16.
8. Singh, A. L., Bishi, S. K., Mahatama, M. K., Chaudhari, V., and Thawait, L. K. (2017). High zinc density crop genotypes are a solution in alleviating Zn malnutrition in India. *Indian Journal of Agricultural Biochemistry*, 30(2), 107-114.
9. Singhal, T., Tara Satyavathi, C., Singh, S. P., Mallik, M., Anuradha, N., Sankar, S. M., ... and Singh, N. (2022). Achieving nutritional security in India through iron and zinc biofortification in pearl millet (*Pennisetum glaucum* (L.) R. Br.). *Physiology and Molecular Biology of Plants*, 28(4), 849-869.